

Date: Wednesday, 02/07/2008 9:47:56 AM
 User: Linda Lacelle

Process Sheet

Customer	: CC-DAR01 Dart Aerospace Ltd.	Drawing Name	: D412-702-041A
Job Number	: 40207		
Estimate Number	: 10804		
P.O. Number	:	Part Number	: REWORK20
This Issue	: 02/07/2008 S.O. No. :	Drawing Number	: DISASSEMBLE
Prsht Rev.	: NC	Project Number	:
First Issue	: / / Type : SMALL /MED FAB	Drawing Revision	:
Previous Run	: 00015	Material	:
Written By	: <u>[Signature]</u>	Due Date	: 09/07/2008 Qty: 1 Um: Each
Checked & Approved By	: <u>[Signature]</u>		
Comment	:		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

PULL FROM STOCK:

1 X D412-702-041A B34427

DISASSEMBLE KIT AND RETURN PARTS TO STOCK:

1 X D412-702-059 B 32327 5.95 ✓

2 X D412-702-101B B 32484 265.19 ✓

2 X D412-702-103B B 32485 263.11 ✓

1 X D412-702-105B B 32486 271.60 ✓

1 X D412-702-107B B 32487 264.92 ✓

1 X D412-702-109B B 32488 268.72 ✓

2 X D412-702-111B B 32609 256.89 ✓

2 X D412-702-113B B 32610 256.89 ✓

1 X D412-702-115B B 32491 335.49 ✓

1 X D412-702-117B B 32492 347.01 ✓

2 X D3542-1 B 32129 B/MC

1 X D3571-1 B 31868 (4x)

DSI 9408-011 38269

8/7/2

59

Date: Wednesday, 02/07/2008 9:47:57 AM
User: Linda Lacelle

Process Sheet

Customer: CC-DAR01 Dart Aerospace Ltd.

Drawing Name: D412-702-041A

Job Number: 40207

Part Number: REWORK20

Job Number:



Seq. #:	Machine Or Operation:	Description :
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2 X D3571-3 B	31869 ✓	
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2 X D3572-041 B	31870 ✓	
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12 X D3578-041 B	32483 ✓	
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2 X D3610-041 B	32607 ✓	
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2 X D3618-1 B	32426 ✓	
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4 X AN4-10A B	101291 ✓	
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2 X AN4-16A B	18499 ✓	
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4 X AN4-25A B	104438 ✓	
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2 X AN4-44A B	101806 ✓	
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2 X MS24693S274 B	104214 ✓	
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3 X MS24694S56 B	14198 ✓	
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10 X MS24694S58 B	11735 ✓	
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1 X MS24694S60 B	11706 ✓	
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26 X AN960JD416 B	103691 ✓	
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4 X AN960JD416L B	103962 ✓	
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12 X MS21042L4 B	102552 ✓	
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24 X CR3212-4-4 B	16896 ✓	
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8/7/2 SQ

2.0

D412702041B

13-Man Shoulder Harness, 3 point



34427



Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s)
13-Man Shoulder Harness, 3 point

8/7/2 SQ

3.0

PG

PURCHASING



Comment: PURCHASING
ADJUST ACCPAC

12 08-07-02

Date: Wednesday, 02/07/2008 9:47:57 AM
User: Linda Lacelle

Process Sheet

Customer: CC-DAR01 Dart Aerospace Ltd.

Drawing Name: D412-702-041A

Job Number: 40207

Part Number: REWORK20

Job Number:



Seq. #:

Machine Or Operation:

Description :

4.0

QC21

FINAL INSPECTION/W/O RELEASE



08/07/02 *[Signature]*

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



mt 08-07-03

Date: Wednesday, 02/07/2008 9:41:08 AM

User: Linda Lacelle

Bill of Manufacturing

Part Number		:D412702041B	Revision		:E	
Drawing Name		:DART 13-MAN 3-POINT SHOULDER HARNESS	Default Qty.		: 1	
Seq #	Item	Description	Qty	U/M	Unit Cost	BOM Cost
1	DC	DOCUMENT CONTROL	0.00	Hours	43.00	0.00
2	D412702059	GROMMET KIT	1.00	Each	0.00	0.00
3	D412702101B	HARNESS ASSEMBLY	2.00	Each	0.00	0.00
4	D412702103B	HARNESS ASSEMBLY	2.00	Each	0.00	0.00
5	D412702105B	HARNESS ASSEMBLY	1.00	Each	0.00	0.00
6	D412702107B	HARNESS ASSEMBLY	1.00	Each	0.00	0.00
7	D412702109B	HARNESS ASSEMBLY	1.00	Each	0.00	0.00
8	D412702111B	HARNESS ASSEMBLY	2.00	Each	0.00	0.00
9	D412702113B	HARNESS ASSEMBLY	2.00	Each	0.00	0.00
10	D412702115B	HARNESS ASSEMBLY	1.00	Each	0.00	0.00
11	D412702117B	HARNESS ASSEMBLY	1.00	Each	0.00	0.00
12	D35421	BRACKET	2.00	Each	0.00	0.00
13	D35711	GUIDE	7.00	Each	0.00	0.00
14	D35713	GUIDE	2.00	Each	26.59	53.19
15	D3572041	GUIDE ASSEMBLY	2.00	Each	62.69	125.39
16	D3578041	DOUBLER	12.00	Each	0.00	0.00
17	D3610041	BRACKET	2.00	Each	0.00	0.00
18	D36181	CAP	2.00	Each	0.00	0.00
19	AN410A	Bolt	4.00	Each	0.21	0.86
20	AN416A	Bolt	2.00	Each	0.31	0.62
21	AN425A	BOLT	4.00	Each	0.80	3.20
22	AN444A	bolt	2.00	Each	1.55	3.10
23	MS24693S274	Screw	2.00	Each	0.16	0.33
24	MS24694S56	SCREW	3.00	Each	0.20	0.60
25	MS24694S58	Screw	10.00	Each	0.16	1.60
26	MS24694S60	Screw	1.00	Each	0.39	0.39
27	AN960JD416	Washer	26.00	Each	0.03	0.82
28	AN960JD416L	Washer	4.00	Each	0.07	0.29
29	MS21042L4	Nut	12.00	Each	0.15	1.80
30	CR321244	Cherry Rivet	24.00	Each	0.00	0.00
31	QC4	INSPECT 100% KITS FOR COMPLETENESS	0.00	Hours	0.00	0.00
32	PACKAGING 1	PACKAGING RESOURCE #1	0.00	Hours	0.00	0.00
33	QC21	FINAL INSPECTION/W/O RELEASE	0.00	Hours	0.00	0.00

REFERENCE ONLY**Total BOM Cost****192.23**